

D1: _____

NO. OF FLUTES: _____

D2: _____ TOL: _____

COOLANT FEED: ☐ YES ☐ NO

L1: _____

SPIRAL: ☐ R/H ☐ L/H ☐ STR

L2: _____ TOL: _____

CUT: ☐ R/H ☐ L/H

L3- CHAMFER LENGTH: _____

HELIX ANGLE: _____


A- CHMAFER ANGLE: _____

END CUT STYLE: _____

COATING: _____

DIMENSIONS NOT SHOWN TO BE ALDON EQUIPEMENTS STANDARDS
TOLERANCES ARE BEFORE ANY COATING IS APPLIED

MAT'L BEING CUT: _____

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	Appr. By: _____		Date: _____	
	Title: _____		REAMER	
Customer: _____		Dwg. No.: _____		